

# CHARLES PARSONS

Textiles

Est. 1915

## 1600F Formfuse

**DESCRIPTION** Non-Woven Fusible Interlining

**APPLICATION** Medium weight iron on fusible non-woven ideal for small parts such as collars & cuffs, waistbands, craft projects, hat brims and tote bags.

**COLOURS** Charcoal & White

**WEIGHT** 97 GSM

**WIDTH** 100cm

**ROLL LENGTH** 50m per roll.

**COMPOSITION** 47% Polyester/ 22% Polyethylene/ 19% Acrylic/ 12% Rayon

**COATING** Polyethylene – low density

**FUSING CONDITIONS**  
Dial Temp: 130 – 140 degrees Celsius  
Glueline Temp: 120 – 130 degrees Celsius  
Pressure: 20 – 30N/cm 2-3 Bar  
Time: 10-12 seconds

Application advice for using domestic iron. For best results:

Using a pressing cloth is a great idea as it protects the interfacing, fabric and the iron

Position the glue/resin side to the wrong side of the fabric to be interfaced. Best to use dry heat and avoid steam where possible. For the heat setting use the "wool" setting on a domestic iron. Work from the center out lifting and lowering the iron applying as much pressure as possible for 10 – 12 seconds to secure a good bond.

Let the fused area cool undisturbed before using. Best to try a smaller sample before commencing major work. Generally, with fusible interlinings, fabrics with uneven surface may require more pressure and thicker fabrics require more heat. Refer to garment pattern for further cutting information.

**CARE INSTRUCTIONS** Washable up to 40 degrees Celsius

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